

ORDER 12925



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

# D412-698-013

## Job Sheet 189628



607858

Part No: D412-698-013

Job Qty: 1 pcs

Part Name: Cabin Door Handle - Aluminum Door



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/19

Job Tracking No:

Due Date: 2/16/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev: C Removed Manufacturing 05-11-06 JLM IPP Rev:D change to rev D ECN  
1104 08-01-28 DD

Ship Via:

### Bill of Materials

### Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off |
|----------|------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|----------|
|          |                        |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |          |
| 110      | Packaging 1 - Pick Kit | 1 pcs | 2/16/19    |             | 0.00         | 0.00       | Packaging 1 - 1       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 2       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 3       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 4       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 5       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 6       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 7       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 8       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 9       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 10      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 11      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 12      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 13      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 14      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 15      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 16      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 17      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 18      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 19      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 20      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 21      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 22      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 23      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 24      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 25      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 26      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 27      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 28      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 29      |           |          |



DART Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S155544



Part: D412-698-013

Job No: 189628

Serial No/Batch: S155544

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 5, FAA-CTC SR014461

|     |                             |       |         |           |                        |                |
|-----|-----------------------------|-------|---------|-----------|------------------------|----------------|
|     |                             |       |         |           | Packaging 1 - 30       |                |
|     |                             |       |         |           | Packaging 1 - 31       |                |
|     |                             |       |         |           | Packaging 1 - 32       |                |
|     |                             |       |         |           | Packaging 1 - 33       |                |
|     |                             |       |         |           | Packaging 1 - 34       |                |
|     |                             |       |         |           | Packaging 1 - 35       |                |
| 120 | QC 4                        | 1 pcs | 2/16/19 | 0.00 0.00 | QC 4 - 26              |                |
|     |                             |       |         |           | QC 4 - 28              |                |
|     |                             |       |         |           | QC 4 - 38              |                |
|     |                             |       |         |           | QC 4 - 42              |                |
|     |                             |       |         |           | QC 4 - 58              |                |
|     |                             |       |         |           | QC 4 - 6               |                |
|     |                             |       |         |           | QC 4 - 69              |                |
|     |                             |       |         |           | QC 4 - 9               | DAS            |
|     |                             |       |         |           | QC 4 - 46              | 46 FEB 22 2019 |
| 130 | Packaging 3-1 - Stock - B4B | 1 pcs | 2/16/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  | 19/89          |
|     |                             |       |         |           | Packaging 3 - 2 - B4B  | 46 FEB 22 2019 |
|     |                             |       |         |           | Packaging 3 - 3 - B4B  | 9-89           |
|     |                             |       |         |           | Packaging 3 - 4 - B4B  |                |
|     |                             |       |         |           | Packaging 3 - 5 - B4B  |                |
|     |                             |       |         |           | Packaging 3 - 6 - B4B  |                |
|     |                             |       |         |           | Packaging 3 - 7 - B4B  |                |
|     |                             |       |         |           | Packaging 3 - 8 - B4B  |                |
|     |                             |       |         |           | Packaging 3 - 9 - B4B  |                |
|     |                             |       |         |           | Packaging 3 - 10 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 11 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 12 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 13 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 14 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 15 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 16 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 17 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 18 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 19 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 20 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 21 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 22 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 23 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 24 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 25 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 26 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 27 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 28 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 29 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 30 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 31 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 32 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 33 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 34 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 35 - B4B | DAS            |
| 135 | DC - 1 - B4B                | 1 pcs | 2/16/19 | 0.00 0.00 | DC - 1 - B4B           | 21             |
|     |                             |       |         |           | DC - 2 - B4B           | 9-89           |
| 140 | QC 21 - FG                  | 1 pcs | 2/16/19 | 0.00 0.00 | QC 21 - FG - 21        | DAS            |
|     |                             |       |         |           | QC 21 - FG - 70        | 21             |
|     |                             |       |         |           |                        | 9-89           |

Part Op 110 - (Pick Kit)  
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)  
 130 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-013 CHG001  
 140 - (QC21- Final Inspection - Work Order Release)



### Job BOM

| Part / Item   | Component Name   | Quantity      | Operation                  | Container            |
|---------------|------------------|---------------|----------------------------|----------------------|
| D3203-1       | Handle           | 4 pcs (4 ea)  | 110-Packaging 1 - Pick Kit | S136700              |
| D3220-041     | Doubler Assembly | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5114 828             |
| D3220-042     | Doubler Assembly | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | S129310              |
| D3220-3       | Doubler          | 2 pcs (2 ea)  | 110-Packaging 1 - Pick Kit | 2156 332             |
| MS21042L4     | Nut              | 8 Ea (8 ea)   | 110-Packaging 1 - Pick Kit | S133333              |
| MS24694-S98   | Screw            | 16 Ea (16 ea) | 110-Packaging 1 - Pick Kit | 5057536x10 S13119716 |
| NAS1149D0463J | Washer           | 8 Ea (8 ea)   | 110-Packaging 1 - Pick Kit | S130345              |

### Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | D3203-1        | 4        | 4         | 0         |
|                            | D3220-041      | 1        | 7         | 0         |
|                            | D3220-042      | 1        | 2         | 0         |
|                            | D3220-3        | 2        | 0         | 0         |
|                            | MS21042L4      | 8        | 1,579     | 0         |
|                            | MS24694-S98    | 16       | 128       | 0         |
|                            | NAS1149D0463J  | 8        | 2,677     | 0         |

### Part Specifications

Specifications could not be found.

Plex 1/29/19 9:16 AM Dart.Macdonald.Dara

**6.0 PARTS LIST – CABIN DOOR MODIFICATION KITS**

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

| Qty<br>-011 | Qty<br>-012 | Qty<br>-013 | Qty<br>-017 | Qty<br>-019 | Qty<br>-021 | Qty<br>-027 | Qty<br>-028 | Part Number   | Description                      |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|----------------------------------|
| X           |             |             |             |             |             |             |             | D412-698-011  | CABIN DOOR ROLLER KIT, LH        |
|             | X           |             |             |             |             |             |             | D412-698-012  | CABIN DOOR ROLLER KIT, RH        |
|             |             | X           |             |             |             |             |             | D412-698-013  | DOOR HANDLE KIT                  |
|             |             |             | X           |             |             |             |             | D412-698-017  | REPLACEMENT DOOR TRACK KIT       |
|             |             |             |             | X           |             |             |             | D412-698-019  | BEARING OVERHAUL KIT             |
|             |             |             |             |             | X           |             |             | D412-698-021  | REPLACEMENT SHIM KIT             |
|             |             |             |             |             |             | X           |             | D412-689-027  | BRACKET KIT, LH (ALUMINUM DOORS) |
|             |             |             |             |             |             |             | X           | D412-689-028  | BRACKET KIT, RH (ALUMINUM DOORS) |
| 3           | 3           |             |             |             |             |             |             | D3121-141     | BRACKET ASSEMBLY                 |
| 1           |             |             |             |             |             |             |             | D3121-143     | BRACKET ASSEMBLY                 |
|             | 1           |             |             |             |             |             |             | D3121-144     | BRACKET ASSEMBLY                 |
| 1           | 1           |             |             |             |             |             |             | D3137-043     | BRACKET ASSEMBLY                 |
| 1           |             |             |             |             |             |             |             | D3183-043     | BRACKET ASSEMBLY                 |
|             | 1           |             |             |             |             |             |             | D3183-044     | BRACKET ASSEMBLY                 |
| 9           | 9           |             | 9           |             |             |             |             | D3199-1       | BRACKET                          |
|             |             |             |             |             |             | 1           |             | D3199-3       | FORWARD BRACKET, LH              |
|             |             |             |             |             |             |             | 1           | D3199-4       | FORWARD BRACKET, RH              |
| 1           | 1           |             | 1           |             |             |             |             | D3202-1       | COVER                            |
|             |             | 4           |             |             |             |             |             | D3203-1       | HANDLE                           |
|             |             | 1           |             |             |             |             |             | D3220-041     | DOUBLER                          |
|             |             | 1           |             |             |             |             |             | D3220-042     | DOUBLER                          |
|             |             | 2           |             |             |             |             |             | D3220-3       | DOUBLER                          |
|             |             |             |             | 7           |             |             |             | D3121-21      | BOLT                             |
|             |             |             |             | 5           |             |             |             | D3121-241     | BEARING ASSEMBLY                 |
|             |             |             |             | 1           |             |             |             | D3137-3       | GUIDE                            |
|             |             |             |             | 1           |             |             |             | D3137-5       | WASHER                           |
|             |             |             |             | 2           |             |             |             | D3183-045     | BEARING ASSEMBLY                 |
|             |             |             |             |             | 3           |             |             | D3238-1       | SHIM                             |
|             |             |             |             |             | 1           |             |             | D3238-3       | SHIM                             |
|             |             |             |             |             | 2           |             |             | D3238-5       | SHIM                             |
|             |             |             |             |             | 6           |             |             | D3238-11      | SHIM                             |
|             |             |             |             |             | 2           |             |             | D3238-13      | SHIM                             |
|             |             |             |             |             | 4           |             |             | D3238-15      | SHIM                             |
|             |             | 8           |             |             |             |             |             | NAS1149D0463J | WASHER (AN960JD416L)             |
|             |             | 8           |             |             |             |             |             | MS21042L4     | NUT (OR MS21042-4)               |
|             |             | 16          |             |             |             |             |             | MS24694-S98   | SCREW                            |
|             |             |             |             | 1           |             |             |             | MS24694-S101  | SCREW                            |

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